

## VACUBOND

PVC Solvent Cement for Pipe & Fittings in Central Vacuum Systems



### PRODUCT DESCRIPTION

VACUBOND is a PVC Solvent Cement recommended for welding PVC pipe and fittings in central vacuum systems. Can also be used for solvent welding PVC components and sheeting. Not suitable for plumbing installations.

### DIRECTIONS FOR USE

The solvent welding procedures are the same as any of the EASY-STIK solvent cements. These procedures are set out in detail on the cement container labels. Follow all installation procedures and recommendations as laid by the central vacuum system manufacturer.

### PACKAGING

VACUBOND is packaged in a variety of container sizes. These sizes include the 60 ml bottle and the 125 ml, 250 ml, 475 ml, 950 ml and 4 litre metal containers.

### SAFETY DATA

It is important to read the relevant safety data in the WHMIS section of the label and the relevant Material Safety Data Sheet, before using the product.

### TYPICAL PROPERTIES

APPEARANCE:	Clear low viscosity liquid
VISCOSITY RANGE:	100 - 150 cps. at 20°C
FLAMMABILITY:	Extremely flammable
ODOUR:	Strong Ketone Odour. Use in a well ventilated area.
SOLVENTS:	Methyl Ethyl Ketone (MEK) and Toluene
SPECIFIC GRAVITY:	0.87 to 0.90
SHELF LIFE:	Approximately 12 to 15 months
LAP SHEAR STRENGTH:	1039 psi after 72 hours
VOC INFORMATION:	This product emits VOC's (volatile organic compounds) in its use. Always ensure that the use of this product complies with local VOC Emission Regulations, where they exist. <u>The VOC level is 681 grams/litre (SCAQMD Test Method 316A).</u>